

BUICK 225/231 V6 - JEEP UNIVERSAL ENGINE MOUNTS

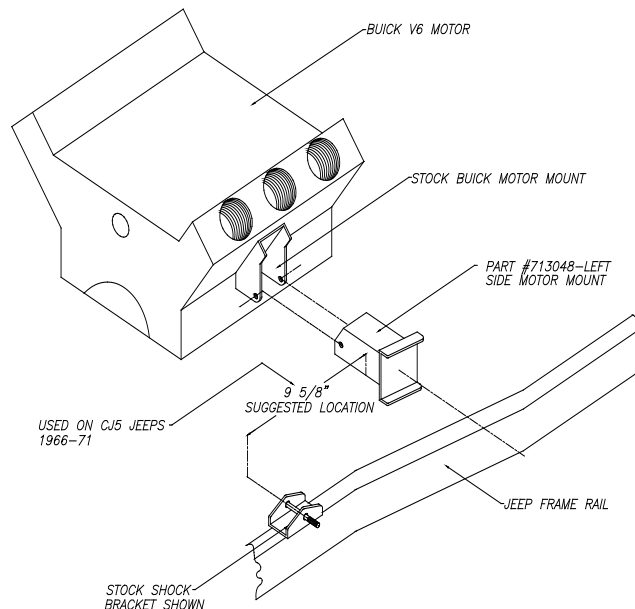
KIT CONSISTS OF:

No.	QTY	Part No.	Description
1.	1	713047	FRAME BRACKET (<i>Passenger Side</i>)
2.	1	713048	FRAME BRACKET (<i>Driver's Side</i>)

The Buick V6 motor mounts are designed to be similar to the factory Jeep V6 mounts used on vehicles 1966-71. These mount must be used in conjunction with Buick engine rubbers, No. 2384 (weststar) or 2382 (weststar). The driver's side of the new mounts is approximately 2" shorter than the passenger side. This is to allow for the drive shaft clearance as it comes forward underneath the starter motor. By moving the new frame brackets to the front or to the rear, proper firewall clearance and engine location may be obtained. In some cases, the transmission crossmember will need to be moved in order to stay in line with the new engine position. The engine rubbers must be bolted to the engine block using the original bolts and the rubbers must be bolted to the new Advance Adapter mounts using the original 7/16"-14 x 3-1/4" long grade 5 hex head bolts. Once the engine is in position the new engine mounts must be welded into the frame rails.

Before your final engine position is established, you should consider the following items:

1. Firewall clearance.
2. Oil pan & harmonic balancer clearance.
3. Hood clearance.
4. Radiator & fan allowance.
5. Steering box and/or linkage clearance.
6. Header/exhaust manifold clearance.
7. Distributor accessibility.
8. Starter motor clearance on front drive line.



Special Note: The components packaged in this kit have been assembled and machined for specific types of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals can be found online, at dealerships and parts stores.