

ADVANCE ADAPTERS INC.

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P/N: 715527

New Item: (6/96)

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SM420 TO TOYOTA LAND CRUISER TRANSFER CASE LINKAGE BRACKET

KIT CONSISTS OF:

<u>No:</u>	<u>Qty</u>	<u>Part No.</u>	<u>Description</u>
1.	1	715523-SP	SPACER
2.	1	715527-BLK	SM420 SHIFT BRACKET
3.	2	716039	SPACER BUSHING
4.	1	716049	SHIFT SPACER
5.	1	723701	3/8"-16 NUT
6.	2	723704	3/8" LOCK WASHER
7.	2	723723	3/8"-16 x 1-1/2" H.H.C.S.
8.	2	726207	FLAT WASHER

NOTES:

This bracket is designed for both the SM420 transfer case shifter linkage for a Toyota Land Cruiser 1969-78. On installation, you will be using the two farthest back sets of holes for aligning this bracket to the transmission.

INSTALLATION PROCEDURES:

1. To install this bracket, the two spacers, Part No. 716039, will be used to space the shifter bracket off of the transmission for clearance.
2. You may have to shorten the threads on the Land Cruiser pivot shaft so that they do not bottom out into the SM420 case.

PLEASE NOTE:

The two flat washers, Part No. 726207, are used on the stock shift shaft mentioned above in between the threads and the plate. Spacer P/N 715523-SP is used to extend the shift spacer for engagement into shift rod.



SPECIAL NOTE: The components packaged in this kit have been assembled and machined for specific type of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.