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P/N: 715535

## GM SLAVE CYLINDER BRKT. FOR USE ON 712577 & 712576 KITS

KIT CONSISTS OF:			
<u>No.</u>	Qty	Part No.	Description
1.	1	715535-BLK	GM SLAVE CYLINDER BRACKET
2.	1	716139	SLAVE CYLINDER WEDGE
3.	1	716194	SLAVE CYLINDER PUSH ROD
4.	2	720015	SPACER WASHERS (spacer - lower bolt hole bracket to block)
			(some AA B/H require the these between the bracket & B/H on the lower mounting hole)
5.	1	723723	3/8" - 16 x 1 1/2" H.H.C.S.
6.	1	723735	WASHER 3/8 SAE FLAT PLT

This bracket is designed to locate the GM slave cylinder on the Advance Adapters 712577 and 712576 bellhousings. This bracket bolts to the bellhousing providing a mounting flange for your stock slave cylinder. This bracket is designed to fit 1985-1991 GM slave cylinders (Napa #73117).

Our bellhousing are equipped with a clutch release arm normally used with mechanical linkages. The stock push rod of your slave cylinder has no way of coupling to this release arm. The boot and push rod of the slave cylinder should be removed. Remove the boot from the stock push rod. The new push rod needs to replace the stock push rod. Reinstall the threaded stud and boot on the slave cylinder. Adjust the two jam nuts to a length that sets the wedge at the proper location for your clutch assembly. The 3/8" flat washer provided needs to be installed in the hole location nearest the clutch arm opening under the slave cylinder bracket and then fastened with the new 3/8"-16 x 1-1/2" H.H.C.S.





The new push rod has a ball end fitting that can be used up to the GM fork. To use the wedge connection, remove the ball fitting, thread on the new nut and install the wedge.



<u>SPECIAL NOTE:</u> The components packaged in this kit have been assembled and machined for specific type of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This instruction sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque values, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.