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GM SM465 TO NP208 STOCK ADAPTER

IN HOUSE INSTRUCTIONS

No.	Qty.	Part No.	Description
1.	1	51-4705	GM SM465 X NP208
2.	1	716515	SM465 GASKET
3.	2	723701	3/8-16 NUT
4.	14	723704	3/8" LOCKWASHER
5.	2	723711	3/8"-16 X 2.0" STUD BOLT
6.	12	723723	3/8"-16 x 1-1/2" H.H.C.S.

This casting is a replacement for the stock SM465 to NP208 adapter. This casting is 8-1/2" long and utilizes the short style crossmember foot.

This casting can be used for a NP205 transfer case, but requires some modifications. Clearance for the shift rail on the NP205 and a pivot for the linkage must be fabricated.

NP205 that had a long transfer case input gear used a longer adapter housing approximately 10" long. These applications we can add a 1.625" spacer P/N 51-6910. This spacer has the clearance notch for the NP205 shift rail. The added length makes the adapter housing close to the same overall length.





SPECIAL NOTE: The components packaged in this kit have been assembled and machined for specific types of conversions. Modifications to any of the components will void any possible warranty or return privileges. If you do not fully understand the modifications or changes that will be required to complete your conversion, we strongly recommend that you contact our sales department for more information. This Instruction Sheet is only to be used for the assembly of Advance Adapter components. We recommend that a service manual pertaining to your vehicle be obtained for specific torque vales, wiring diagrams and other related equipment. These manuals are normally available at automotive dealerships and parts stores.